



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	837	2756A10	CYLINDER BLOCK AND CRANKC	1	SERIAL 00000000-#3488152	
1	837	2756A17	CYLINDER BLOCK AND CRANKC	1	SERIAL #3488153-09999999	
1	16	33526	STUD, BLOCK AND CRANKCAS	6		
2	16	21723	STUD, CARBURETOR MOUNTI	2		
3	16	21438	PIN, DOWEL - CRANKCASE TO	2		
4	17	21438	PIN, DOWEL - CRANKCASE TO	2		
5	10	23015	SCREW, ADJUSTING - THROTT	1		
6	11	20645	NUT, THROTTLE CONTROL AC	1		
7	22	61295A 5	ELBOW ASSEMBLY, BLEED DR	1		
8	21	56011A 2	CHECK VALVE ASSEMBLY	1		
9	32	60584	HOSE, BLEED DRAIN (6 1/2")	1		
10	54	56223	CLAMP, BLEED HOSE ATTACHI	2		
11	22	61294	ELBOW, INJECTION	1		
12	22	25885	ELBOW, TELL TALE - CYLINDER	1		
13	10	31294	SCREW, CRANKCASE TO CYLIND	8		
14	10	24624	SCREW, CRANKCASE TO CYLIND	2		
15	11	46887	NUT, CRANKCASE FASTENING S	10		
16	10	26801	SCREW, MAIN BEARING LOCKIN	1		
17	14	20091	TAB WASHER, MAIN BEARING LI	1		
18	15	31412A 1	SHIM, UPPER HOUSING TO CYLI	AR		
19	1132	2400A 1	BEARING HOUSING ASSEMBLY,	1		
20	30	20861	BEARING, BALL - UPPER BEAR	1		
21	31	31410	BEARING, ROLLER - UPPER BE	1		
22	26	56741	OIL SEAL, UPPER BEARING HC	1		
23	25	20863	"O" RING, UPPER BEARING HOL	1		2, 4
24	54	34598	CLAMP, HOLD DOWN RING	2		
25	10	36205	SCREW, RING CLAMP TO BEAF	4		
26	24	34731	SPRING, RING CLAMP SCREW	4		
27	10	39002	SCREW, UPPER BEARING HOUS	4		
28	27	31434	GASKET, TRANSFER PORT COVI	1		2, 4
29		61155	COVER, TRANSFER PORT	1		
30	10	20665	SCREW, PORT COVER TO CYLIN	3		
31	1019	3944	COVER, CYLINDER BLOCK	1		
32	27	31436	GASKET, CYLINDER BLOCK COV	1		2, 4
33	10	21091	SCREW, CYL. BLOCK COVER TO	6		
34	11	46887	NUT, CYLINDER BLOCK COVER	6		
35	27	46233	GASKET, CYLINDER BLOCK TO E	1		2, 4
36		46235	PLATE, BAFFLE - EXHAUST MAN	1		
37	27	46233	GASKET, BAFFLE PLATE TO EXH	1		2, 4
38		46172	COVER, EXHAUST MANIFOLD	1		
39	10	28668	SCREW, BAFFLE PLATE AND MA	8		
40	20	20861	BEARING, BALL - CRANKCASE	1		